

# Water-based Drawing Fluid CUT-523F

## [Product performance]

CUT-523F water-based stretching fluid, this product is specially designed for the stretching process of ferrous metal steel materials. This product has excellent anti-rust effect on iron, pig iron, ferroalloy, cast iron, steel and other materials, and has strong extreme pressure lubricity. The surface of the stretched workpiece has high brightness and is easy to clean.









18L/barrel

**Undiluted solution** 

diluted with water

#### [Product parameters]

Test items	parameter
Appearance of original solution	Brown, transparent
density	0.88-0.92 g·cm³(20°)
concentration	≥80
pH value	8±0.5
Appearance of diluent	milky

## **Effective Auxiliary Industrial Lubricants**



# [Usage]

- 1. The oil tank or oil tank should be cleaned before using this product. It is strictly prohibited to mix it with other oil products. It should be stirred evenly before use.
- 2. Water-to-water ratio: direct raw solution stretching or water-to-water ratio: raw solution: water = 1: (1-5)
- 3. The working fluid concentration should not be less than 5. The appropriate working fluid concentration should be adjusted according to different anti-rust requirements.

#### [Packaging specifications]

18L/plastic bucket, 200L/large iron bucket.