

# Copper Water-Based Drawing Fluid CUT-524AT

### [Product performance]

CUT-524AT Copper Water-Based Drawing Fluid is specially designed for processes such as copper stamping, drawing, and punching. It features excellent lubrication and anti-oxidation properties, is easy to clean, prevents issues such as "drawing marks, scratches, and cracks," protects molds, and effectively extends mold life.



### [Product parameters]

Test items	parameter
Appearance of original solution	Brown, transparent
density	0.88-0.92 g·cm³(20°)
concentration	≥80
pH value	8±0.5
Appearance of diluent	milky



## [Usage]

- 1. The oil tank or oil tank should be cleaned before using this product. It is strictly prohibited to mix it with other oil products. It should be stirred evenly before use.
- 2. Water-to-water ratio: direct raw solution stretching or water-to-water ratio: raw solution: water = 1: (1-5)
- 3. The working fluid concentration should not be less than 5. The appropriate working fluid concentration should be adjusted according to different anti-rust requirements.

### [Packaging specifications]

18L/plastic bucket, 200L/large iron bucket.