

## Glass Grinding Oil DK-736B

### 【 Performance and use 】

The DK-736B Glass Grinding Oil is a water-soluble, fully synthetic cutting fluid with excellent cooling properties and powder sedimentation performance. It provides a high surface finish and good antibacterial properties, significantly extending the oil's service life. It is suitable for models such as Guangjin, Times, Qitian, Xiangnan, Kanno, and Nakamura Ryu.

### 【Product advantage 】

- Possesses excellent lubricity, cooling properties, and powder sedimentation performance.
- Free of mineral oil and animal or vegetable oils, ensuring the product does not spoil and has a long storage and usage life.
- Contains no toxic chemicals, has no irritating odor, is non-corrosive to glass, and is gentle on the skin.

### 【 Main technical parameters 】

item		Technical index	Test method
5% diluent	Appearance	Colorless and transparent	Visual inspection
	Defoaming Property	Qualified	GB/T6144
	Rust Resistance	Qualified	GB/T6144
	pH Value	8.2±0.5	PH meter, PH test paper

### 【 Instruction 】

- Dilute the stock solution with 5-20 times tap water or deionized water to be the working liquid, or depending on the difficulty of processing and actual conditions.
- In the course of use, the clean working liquid can be replenished at a concentration of 3-5%.
- After a long period of use, the glass powder in the tank should be removed in time.
- The service life can be up to one year, usually can be added to use.

### 【 Packaging 】

18L/ barrel, 25L/ barrel, 200L/ barrel.

**【Note】**

1. This product should not be mixed with other emulsions, semi-synthetic liquids, and fully synthetic liquids, because even if the system contains a small amount of rotten residual liquid, it will affect the use effect of the new liquid.
- 2, the production batch is not the same, the cutting fluid may have color differences, does not affect the normal use.