

Inner circle cutting liquid DK-600

【 Performance and use 】

Dremfu inner circle cutting liquid DK-600 is made of surfactants, lubricants, anti-rust agents and other additives under strict production process control. It is suitable for the inner circle cutting of glass, sapphire glass and crystal of various materials. This product is easy to use, when in use, the active ingredient should be kept above 5%, that is, diluted by 1:20 (coolant: water, wt/wt), and can be used after mixing evenly. Due to different processing conditions, if there is loss or loss during use, the stock liquid and water should be added proportionally.

【 Main technical parameters 】

item	Technical indicators	Test method
External view	Yellowish brown transparent liquid	GB6144-85
pH value	10.15 ± 0.50	GB6144-85
Defoaming (ml)	2 or less	GB6144-85
Specific weight (g/ml)	1.07 ± 0.05	Pycnometer method
Surface tension (dyn/cm)	30 or less	GB6144-85
Storage stability	conjunctive	GB6144-85
corrosiveness	Grade A cast iron	GB6144-85
Rust resistance	Grade A cast iron	GB6144-85

【 Instruction 】

1. Dilution of the stock solution with 20-30 times tap water or deionized water is the working liquid, or depending on the difficulty of processing and the actual situation.
2. During use, the working liquid can be supplemented at a concentration of 3-5%.

【 Packaging 】

18L/ barrel, 25L/ barrel, 200L/ barrel.

【 Note 】

1. This product should not be mixed with other emulsions, semi-synthetic liquids, and fully synthetic liquids, because even if the system contains a small amount of rotten residual liquid, it will affect the use effect of the new liquid.
- 2.the production batch is not the same, the cutting fluid may have color differences, does not affect the normal use.