

Water-soluble cutting fluid DK-760N

【Performance and use】

Dremfu DK-760N water-soluble cutting fluid is blended with imported additives, with good cooling, lubrication, washing, corrosion prevention, stability and other properties. Odorless, non-toxic, harmless to the health of workers, simple preparation, long service cycle, suitable for a variety of flat glass, automotive glass, TV glass, solar concentrating glass and other flat glass grinding, rough grinding and cutting, grinding, drilling and other processing technology, greatly improve the service life of oil products.

【Main technical parameters】

| item | Technical indicators | Test method |
|--------------------------|---------------------------------|-------------|
| External view | Light yellow transparent liquid | Eye survey |
| pH value | 9.5 ± 0.5 | GB6144-85 |
| Defoaming (ml) | 2 or less | GB6144-85 |
| Specific weight (g/ml) | 1.10 ± 0.10 | hydrometer |
| Surface tension (dyn/cm) | 30 or less | GB6144-85 |
| Storage stability | conjunctive | GB6144-85 |
| corrosiveness | Grade A cast iron | GB6144-85 |
| Rust resistance | Grade A cast iron | GB6144-85 |

【Product advantage】

- has high grinding speed, excellent lubricity and self-sharpening performance.
- Excellent wettability and cleaning, powder can quickly settle.
- No odor, no foam, no corrosion machine.

【Instruction】

1. The working liquid is diluted with 10-20 times tap water or deionized water.
2. In the course of use, the clean working liquid can be replenished at a concentration of 3-5%.
3. Avoid mixing with other oils.

【Packaging】

18L/ barrel, 25L/ barrel, 200L/ barrel.

【Note】

1. This product should not be mixed with other emulsions, semi-synthetic liquids, and fully synthetic liquids, because even if the system contains a small amount of rotten residual liquid, it will affect the use effect of the new liquid.

2.the production batch is not the same, the cutting fluid may have color differences, does not affect the normal use.